



## Machine tap HSS-E Form B, uncoated, MF: 10X1



### Order data

Order number	132840 10X1
GTIN	4045197073679
Item class	12H

### Description

#### Version:

#### With spiral point.

Thread type: MF

Tool material: HSS E

Standard: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 90 mm

Shank  $\varnothing D_s$ : 7 mm

Shank square  $\square$ : 5.5 mm

Tapping hole  $\varnothing$ : 9 mm

### Technical description

Thread pitch	1 mm
Number of clamping slots	4
Number of cutting edges Z	4
Tapping hole $\varnothing$	9 mm
Thread $\varnothing$	10 mm
Shank $\varnothing D_s$	7 mm
Overall length L	90 mm
Shank square $\square$	5.5 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Standard	DIN 374
Thread depth	20 mm
Thread type	MF
Thread size	M10×1
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	15 m/min	P
Oil	suitable		
wet maximum	suitable only under restricted conditions		