



Machine taper pin reamer, uncoated, Nominal \varnothing DC: 2mm



Order data

Order number	161600 2
GTIN	4045197510785
Item class	120

Description

Version:

With 45° **left hand helix**, evacuates swarf in cutting direction.

Application:

On machines for tapered through holes. The peeling twist requires removal of a thick chip (pre-drilled hole must not be too large). For taper pins to ISO 2339, 8736, 8737 (DIN 1, 7977, 7978), DIN 258 and 1447.

Recommendation:

The pre-drilled hole is best produced using a straight shank taper pin drill No. 116310.

Technical description

large \varnothing D ₂	2.86 mm
small \varnothing D ₃	1.9 mm
Feed f in steel < 500 N/mm ²	0.1 mm/rev.
Nominal \varnothing D _c	2 mm
Overall length L	86 mm
Flute length L _c	48 mm
Shank \varnothing D _s	3.15 mm
Coating	uncoated
Tool material	HSS E
Standard	DIN 2179
Helix angle	45 degrees

Taper ratio	1:50
Through-coolant	no
Shank	Parallel shank to h9
Colour ring	without
Type of product	Phillips bit

User data

	Suitability	V_c	ISO code
Aluminium	suitable	20 m/min	N
Aluminium (short chipping)	suitable	20 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	10 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	7 m/min	P
Oil	suitable		
wet maximum	suitable		