



Machine tap HSS-E 6H, TiN, M× pitch: 24X1,5



Order data

Order number	132900 24X1,5
GTIN	4045197074393
Item class	11H

Description

Version:

Strong spiral point.

Guide section with oil grooves, but without chip flutes.

For use with **emulsion** (fat content minimum 8%).

Advantage:

Particularly strong, optimum self-guidance and **no recutting** when reversed. Versatile in use,

TiN coated for reduced edge build—up and higher cutting speeds.

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 132905.

Thread type: MF Tool material: HSS E Norm: DIN 374

Tolerance class: ISO 2 6H Thread pitch: 1.5 mm Overall length L_{tot}: 140 mm

Shank Ø: 18 mm

Shank square: 14.5 mm Tapping hole Ø: 22.5 mm

Technical description

Number of clamping slots	4
Taper lead angle	50 degrees
Number of cutting edges Z	4



Thread Ø 24 mm Thread pitch 1.5 mm Shank Ø 18 mm Overall length L _{tot} 140 mm Shank square 14.5 mm Tolerance class ISO 2 6H Tool material HSS E Norm DIN 374 Thread depth 72 mm Thread type MF Thread size 24×1.5 Coating TiN Flank angle 60 degrees Thread standard DIN 13 Taper lead form B Skaft Plain shank with h9 Through-coolant no Application for type of drilling up to 3×D for through holes Cutting direction free men and machining Colour ring green	Tapping hole Ø	22.5 mm
Shank Ø18 mmOverall length Ltot140 mmShank square14.5 mmTolerance classISO 2 6HTool materialHSS ENormDIN 374Thread depth72 mmThread typeMFThread size24×1.5CoatingTiNFlank angle60 degreesThread standardDIN 13Taper lead formBSkaftPlain shank with h9Through-coolantnoApplication for type of drillingup to 3×D for through holesCutting directionright-handType of threading toolMachine tap for dynamic machining	Thread Ø	24 mm
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Application for type of drilling up to 3×D for through holes Cutting direction right-hand Type of threading tool Machine tap for dynamic machining	Skaft	Plain shank with h9
Cutting direction right-hand Type of threading tool Machine tap for dynamic machining	Through-coolant	no
Type of threading tool Machine tap for dynamic machining	Application for type of drilling	up to 3×D for through holes
	Cutting direction	right-hand
Colour ring green	Type of threading tool	Machine tap for dynamic machining
	Colour ring	green