

Garant
RDHX 1003 MOTN, CBN925, Type: HART

Order data

Order number	212248 HART
GTIN	4062406358624
Item class	21A

Description
Version:

With coating to visually detect wear.

All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.

Note:

Mount with tightening value 3.0 Nm.

Standard application values for $a_e = 0.3 \times D$ / $a_{pmax} = 2.5$ mm.

Feed f_z per tooth: 0.16 mm

ISO code indexable insert: RDHX 1003 MOTN

Type: HART

Technical description

Type	HART
ISO code indexable insert	RDHX 1003 MOTN
Tool material	CBN
Grade	CBN925

Feed f_z per tooth	0.16 mm
Number of changes/inserts	1
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 55 HRC	suitable	350 m/min	H
Steel < 60 HRC	suitable	300 m/min	H
Steel < 67 HRC	suitable	300 m/min	H
GG(G)	suitable	500 m/min	K
wet minimum	suitable		
dry	suitable		
Air	suitable		