

Garant
RDHX 0702 MOTN, CBN925, Type: HART

Order data

Order number	212218 HART
GTIN	4062406358617
Item class	21A

Description
Version:

All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.

With coating to visually detect wear.

Note:

Mount with tightening value 0.9 Nm.

Standard application values for $a_e = 0.3 \times D$ / $a_{pmax} = 1.5$ mm.

Feed f_z per tooth: 0.13 mm

ISO code indexable insert: RDHX 0702 MOTN

Type: HART

Technical description

ISO code indexable insert	RDHX 0702 MOTN
Tool material	CBN
Type	HART
Grade	CBN925

Feed f_z per tooth	0.13 mm
Number of changes/inserts	1
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 55 HRC	suitable	350 m/min	H
Steel < 60 HRC	suitable	300 m/min	H
Steel < 67 HRC	suitable	300 m/min	H
GG(G)	suitable	500 m/min	K
wet minimum	suitable		
dry	suitable		
Air	suitable		