



## Machine tap HSS-E 6H, TiN, M× pitch: 14X1,5

### Order data

Order number	132900 14X1,5
GTIN	4045197074348
Item class	11H

### Description

#### Version:

**Strong spiral point.**

**Guide section with oil grooves**, but without chip flutes.

For use with **emulsion** (fat content minimum 8%).

#### Advantage:

**Particularly strong, optimum self-guidance** and **no recutting** when reversed. Versatile in use, TiN coated for reduced edge build-up and higher cutting speeds.

#### Note:

**NEW GENERATION AVAILABLE!**

**Recommended successor product is No. 132905.**

Flank angle: 60 degrees

Thread standard: DIN 13

Taper lead form: B

Through-coolant: false

Application for type of drilling: up to 3×D for through holes

Cutting direction: right-hand

Thread type: MF

Tool material: HSS E

Norm: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length  $L_{tot}$ : 100 mm

Shank Ø: 11 mm

Shank square: 9 mm

Tapping hole Ø: 12.5 mm

### Technical description

Colour ring	green
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Cutting direction	right-hand
Shank tolerance	
Type of threading tool	Machine tap for dynamic machining
Thread standard	DIN 13
Flank angle	60 degrees
Through-coolant	no
Skaft	Plain shank with h9
Taper lead form	B
Coating	TiN
Application for type of drilling	up to 3×D for through holes
Helix angle	degrees
Helix angle	degrees
Series	
Machining strategy	
Type of product	