



Machine tap HSS-E 6H, TiN, M× pitch: 22X1,5

Order data

Order number	132900 22X1,5
GTIN	4045197074386
Item class	11H

Description

Version:

Strong spiral point.

Guide section with oil grooves, but without chip flutes.

For use with **emulsion** (fat content minimum 8%).

Advantage:

Particularly strong, optimum self-guidance and **no recutting** when reversed. Versatile in use, TiN coated for reduced edge build-up and higher cutting speeds.

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 132905.

Flank angle: 60 degrees

Thread standard: DIN 13

Taper lead form: B

Through-coolant: false

Application for type of drilling: up to 3×D for through holes

Cutting direction: right-hand

Thread type: MF

Tool material: HSS E

Norm: DIN 374

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L_{tot} : 125 mm

Shank Ø: 18 mm

Shank square: 14.5 mm

Tapping hole Ø: 20.5 mm

Technical description

Colour ring	green
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Cutting direction	right-hand
Shank tolerance	
Type of threading tool	Machine tap for dynamic machining
Thread standard	DIN 13
Flank angle	60 degrees
Through-coolant	no
Skaft	Plain shank with h9
Taper lead form	B
Coating	TiN
Application for type of drilling	up to 3×D for through holes
Helix angle	degrees
Helix angle	degrees
Series	
Machining strategy	
Type of product	