

Garant**Base rail, Type: 850****Order data**

Order number	361115 850
GTIN	4045197809292
Item class	310

Description**Version:**

Fully hardened and ground. Laser engraved scale for prepositioning the clamping claws. Side groove for steplessly adjustable clamps and transverse slots for alignment on the machine table. The 5-axis vice has a modular design. The key components are the clamping modules No. 361105 – 361110, base rails No. 361115, spindle No. 361119, spindle extensions No. 361120 and the top jaws No. 361123 – 361137.

Suitable for:

Clamping modules No. 361105 – 361110.

Optional extras:

Clamping claws No. 361165, adapter plate for GARANT ZeroClamp No. 361170, clamping studs No. 360025 size 18M16 and size 18M16/138.

Note:

See No. 375365 for suitable T-nuts.

GARANT ZeroClamp holes available on request from size 650.

Technical description

Width B	125 mm
Height H	48 mm
Weight	32 kg
Length L	854 mm
Number of ZC holes	on request
suitable for colour code	Xpent1-2

Series	Xpent
Version	Zero-point clamping system
Type of product	Alignment aid

Accessories

Stepped tenon ground Slot size b1 of the machine 28 mm	375365 28
Stepped tenon ground Slot size b1 of the machine 10 mm	375365 10
ZeroClamp clamping stud with internal thread Type 18M16/138	360025 18M16/138
Clamping claw Type CS0	361165 CS0
Stepped tenon ground Slot size b1 of the machine 16 mm	375365 16
Stepped tenon ground Slot size b1 of the machine 12 mm	375365 12
Stepped tenon ground Slot size b1 of the machine 22 mm	375365 22
Stepped tenon ground Slot size b1 of the machine 18 mm	375365 18
Stepped tenon ground Slot size b1 of the machine 14 mm	375365 14
ZeroClamp clamping stud with internal thread Type 18M16	360025 18M16
Clamping claw Type CS1	361165 CS1
Stepped tenon ground Slot size b1 of the machine 24 mm	375365 24