

Garant
GARANT Softcut® HSI 45° chamfer mill, with bore, Ø D: 53,9mm

Order data

Order number	214851 53,9
GTIN	4062406359706
Item class	210

Description
Application:

Suitable for front and back chamfering.

Suitable for:

Indexable inserts SO.T1205.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.0** with bit No. **674252 size 15IP**.

Technical description

Series	Softcut®
achievable chamfer length l	22 mm
smallest Ø D	53.9 mm
Number of effective inserts Z_{eff}	3
suitable indexable insert	SO.T 120504 PDER
Mounting bore Ø	27 mm
Overall length L_{tot}	65 mm

Pack of insert screws	219833 (15IP; 3.0 Nm)
largest $\varnothing D_1$	85 mm
achievable chamfer height h	15 mm
Number of indexable inserts	9
Shank type	with bore
Spacing of the cutters	unequal spacing
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

Accessories

Set of insert screws 10 pieces	219833
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