

Garant
Machine reamer H7, TiN, Nominal Ø DC: 9mm

Order data

Order number	163500 9
GTIN	4045197251404
Item class	110

Description
Version:

With long flutes and left-hand helix. Even number of teeth with irregular spacing.

Application:

For reaming through holes, as the swarf is evacuated in the direction of cutting.

Technical description

Shank tolerance	h9
Overhang L_1	81 mm
Feed f in steel $< 750 \text{ N/mm}^2$	0.2 mm/rev.
Nominal Ø D_c	9 mm
Shank Ø D_s	9 mm
Overall length L	125 mm
Flute length L_c	36 mm
Number of cutting edges Z	6
Tolerance	H7
Reaming oversize in diameter	0.1 - 0.2 mm
Coating	TiN
Tool material	HSS E
Standard	DIN 212 B

Through-coolant	no
Shank	Plain shank with h9
Application for type of drilling	for through holes
Colour ring	without
Type of product	Phillips bit

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	10 m/min	P
Steel < 900 N/mm ²	suitable	9 m/min	P
Steel < 1100 N/mm ²	suitable	7 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	5 m/min	P
Ti > 850 N/mm ²	suitable only under restricted conditions	7 m/min	S
GG(G)	suitable only under restricted conditions	7 m/min	K
CuZn	suitable only under restricted conditions	18 m/min	N
Oil	suitable		
wet maximum	suitable		