

Garant
eco screw-on toolholder, right-hand, Shank / insert size: 20/11 mm


Order data

Order number	260296 20/11
GTIN	4045197810014
Item class	21U

Description

Version:

GARANT eco system screw-on toolholder with internal coolant feed to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability. With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: SDJCR/L 2020K11

suitable indexable insert: DC.. 11T3..

Functional width L_4 : 25 mm

Head length L_1 : 32 mm

Overall length L: 125 mm

Pack of insert screws: 269023 3

Technical description

ISO code toolholder	SDJCR/L 2020K11
Head length L_1	32 mm
Shim screw	269013 1
Overall length L	125 mm
Shim	269007 1

Insert size	11 mm
Shank size	20 mm
suitable indexable insert	DC.. 11T3..
Functional width L ₄	25 mm
Pack of insert screws	269023 3
Series	Eco
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

Shim screw Type 1	269015 1
Shim screw	269205
Shim	269070
Clamping screw	269433
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim Type 1	269007 1
Insert screw Type 3	269023 3
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15