

Garant
eco screw-on toolholder, left-hand, Shank / insert size: 20/11mm

Order data

Order number	260297 20/11
GTIN	4045197810038
Item class	21U

Description
Version:

GARANT eco system screw-on toolholder with internal coolant feed to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability. With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: SDJCR/L 2020K11

suitable indexable insert: DC.. 11T3..

Functional width L₄: 25 mm

Head length L₁: 32 mm

Overall length L: 125 mm

Pack of insert screws: 269023 3

Technical description

Shim	269007 1
Functional width L ₄	25 mm
Insert size	11 mm
Pack of insert screws	269023 3
Shank size	20 mm

suitable indexable insert	DC.. 11T3..
ISO code toolholder	SDJCR/L 2020K11
Overall length L	125 mm
Head length L ₁	32 mm
Shim screw	269013 1
Series	Eco
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

Insert screw Type 3	269023 3
Shim Type 1	269007 1
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Shim screw Type 1	269015 1
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim	269070
Shim screw	269205
Clamping screw	269433