

Garant
eco screw-on toolholder, left-hand, Shank / insert size: 25/11mm

Order data

Order number	260297 25/11
GTIN	4045197810045
Item class	21U

Description
Version:

GARANT eco system screw-on toolholder with internal coolant feed to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability. With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: SDJCR/L 2525M11

suitable indexable insert: DC.. 11T3..

Functional width L_4 : 32 mm

Head length L_1 : 32 mm

Overall length L: 150 mm

Pack of insert screws: 269023 3

Technical description

Insert size	11 mm
Shim	269007 1
Pack of insert screws	269023 3
Shank size	25 mm
Shim screw	269013 1

Overall length L	150 mm
suitable indexable insert	DC.. 11T3..
Functional width L ₄	32 mm
Head length L ₁	32 mm
ISO code toolholder	SDJCR/L 2525M11
Series	Eco
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

Shim screw	269205
Insert screw Type 3	269023 3
Shim Type 1	269007 1
Shim screw Type 1	269015 1
Shim	269070
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Clamping screw	269433
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500