



Machine tap, TiN, UNF: 1/2-20



Order data

Order number	133405 1/2-20
GTIN	4045197532855
Item class	11H

Description

Version:

With spiral point and special TiN coating, for stainless and acid-resistant steels.

For use with **emulsion** (fat content minimum 8 %).

Application:

For UNF uniform fine threads ASME – B1.1.

Thread type: UNF

Tool material: HSS E

Norm: DIN 374

Threads per inch: 20

Thread Ø: 12.7 mm

Overall length L_{tot} : 100 mm

Shank Ø: 9 mm

Shank square: 7 mm

Tapping hole Ø: 11.5 mm

Technical description

Tapping hole Ø	11.5 mm
Thread Ø	12.7 mm
Taper lead angle	50 degrees
Number of clamping slots	4
Number of cutting edges Z	4
Threads per inch	20
Norm	DIN 374

Tool material	HSS E
Shank Ø	9 mm
Overall length L _{tot}	100 mm
Shank square	7 mm
Thread depth	38.1 mm
Thread pitch	1.95 mm
Thread type	UNF
Thread size	1/2-20
Coating	TiN
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	B
Skaft	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	blue