

**Machine tap, uncoated, UNF: 10-32****Order data**

Order number	133402 10-32
GTIN	4045197594754
Item class	12H

Description**Version:****With spiral point.****Application:****For UNF uniform fine threads ASME – B1.1.****Technical description**

Tapping hole Ø	4.1 mm
Thread Ø	4.83 mm
Number of cutting edges Z	3
Threads per inch	32
Number of clamping slots	3
Standard	DIN 374
Tool material	HSS E
Shank Ø D _s	3.5 mm
Overall length L	70 mm
Shank square □	2.7 mm
Thread depth	14.49 mm
Thread pitch	0.794 mm
Thread type	UNF
Thread size	10-32 UNF

Data sheet

Coating	uncoated
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
Oil	suitable		
wet maximum	suitable only under restricted conditions		