

Garant**Machine tap, uncoated, M: M2,5****Order data**

Order number	134200 M2,5
GTIN	4045197074997
Item class	11H

Description**Version:**

Two spiral flutes with **polished** chip space.

Advantage:

Reliable swarf evacuation, due to the high helix angle and wide flutes.

Application:

Suitable for tensile strength up to maximum 300 N/mm².

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.45 mm

Overall length L: 50 mm

Shank Ø D_s: 2.8 mm

Shank square □: 2.1 mm

Tapping hole Ø: 2.05 mm

Technical description

Thread pitch	0.45 mm
Number of clamping slots	2
Thread Ø	2.5 mm
Number of cutting edges Z	2
Tapping hole Ø	2.05 mm
Standard	DIN 371

Shank $\varnothing D_s$	2.8 mm
Overall length L	50 mm
Shank square \square	2.1 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	7.5 mm
Thread type	M
Thread size	M2.5
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	yellow
Type of product	Tap

User data

	Suitability	V_c	ISO code
Aluminium	suitable	13 m/min	N
Aluminium (short chipping)	suitable	13 m/min	N
PMMA acrylic	suitable	30 m/min	N
PEEK	suitable	30 m/min	N
Oil	suitable		

wet maximum

suitable only under
restricted conditions