

Garant
Machine tap, uncoated, M: M4

Order data

Order number	134200 M4
GTIN	4045197075017
Item class	11H

Description
Version:

Two spiral flutes with **polished** chip space.

Advantage:

Reliable swarf evacuation, due to the high helix angle and wide flutes.

Application:

Suitable for tensile strength up to maximum 300 N/mm².

Thread type: M

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 2 6H

Thread pitch: 0.7 mm

Overall length L: 63 mm

Shank Ø D_s: 4.5 mm

Shank square □: 3.4 mm

Tapping hole Ø: 3.3 mm

Technical description

Tapping hole Ø	3.3 mm
Thread Ø	4 mm
Number of clamping slots	2
Thread pitch	0.7 mm
Number of cutting edges Z	2
Standard	DIN 371

Shank $\varnothing D_s$	4.5 mm
Overall length L	63 mm
Shank square \square	3.4 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	12 mm
Thread type	M
Thread size	M4
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	yellow
Type of product	Tap

User data

	Suitability	V_c	ISO code
Aluminium	suitable	13 m/min	N
Aluminium (short chipping)	suitable	13 m/min	N
PMMA acrylic	suitable	30 m/min	N
PEEK	suitable	30 m/min	N
Oil	suitable		

wet maximum

suitable only under
restricted conditions