

Garant**Steel conduit tap, uncoated, PG: PG9****Order data**

Order number	133450 PG9
GTIN	4045197074911
Item class	11H

Description**Application:**

For use as machine tap or for cleaning existing threads by hand.

For steel conduit threads DIN 40430.

Note:

Shank produced according to DIN 40432.

Tool material: HSS E

Threads per inch: 18

Thread \varnothing : 15.2 mm

Overall length L: 70 mm

Shank \varnothing D_s: 12 mm

Shank square \square : 9 mm

Tapping hole \varnothing : 14 mm

Technical description

Number of cutting edges Z	4
Number of clamping slots	4
Threads per inch	18
Thread \varnothing	15.2 mm
Thread pitch	1.41 mm
Tapping hole \varnothing	14 mm
Shank \varnothing D _s	12 mm

Overall length L	70 mm
Shank square □	9 mm
Tool material	HSS E
recommended maximum drilling depth L ₂	45.6 mm
Thread size	Pg9
Coating	uncoated
Thread type	Pg
Flank angle	80°
Standard	DIN 40432
Thread standard	DIN 40430
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	6 m/min	M

CuZn	suitable only under restricted conditions	13 m/min	N
Oil	suitable		
wet maximum	suitable only under restricted conditions		