

Garant

Machine taps extra long HSS-E-PM Form C, vaporised, M: M4



Order data

Order number	134670 M4
GTIN	4045197301642
Item class	11H

Description

Version:

With extra long shank.

All sizes: Shank to DIN 376 (= shank Ø relieved).

Form C (2–3 turns lead chamfer).

Advantage:

Designed for tapping threads where access is difficult.

Thread type: M

Tool material: HSS E PM

Standard: Manufacturer's standard

Tolerance class: ISO 2 6H

Thread pitch: 0.7 mm

Overall length L: 112 mm

Shank Ø D_s: 2.8 mm

Shank square □: 2.1 mm

Tapping hole Ø: 3.3 mm

Technical description

Tapping hole Ø	3.3 mm
Thread pitch	0.7 mm
Thread Ø	4 mm
Number of clamping slots	3
Number of cutting edges Z	3
Standard	Manufacturer's standard
Shank Ø D _s	2.8 mm

Overall length L	112 mm
Shank square □	2.1 mm
Tolerance class	ISO 2 6H
Tool material	HSS E PM
Thread depth	12 mm
Thread type	M
Thread size	M4
Coating	vaporised
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	15 m/min	N
Steel < 500 N/mm ²	suitable	18 m/min	P
Steel < 750 N/mm ²	suitable	18 m/min	P
Steel < 900 N/mm ²	suitable	18 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	9 m/min	P
INOX < 900 N/mm ²	suitable	8 m/min	M

CuZn	suitable only under restricted conditions	16 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable only under restricted conditions		