



Plain shank thread mill 2×D, TiAlN, M×pitch: 14X1,5



Order data

Order number	139670 14X1,5
GTIN	4045197082329
Item class	11J

Description

Version:

Corrected thread profile for milling **exact internal fine threads** (ensure stable clamping conditions). **Internal coolant feed.**

Note:

NEW GENERATION AVAILABLE!

Recommended successor product is No. 139665

Through-coolant: yes

No. of teeth Z: 4

Drilling depth for blind and through holes: 2.0×D

Thread pitch: 1.5 mm

Hole Ø d₁: 10 mm

maximum insertion depth l₁: 29.2 mm

Shank length L_s: 40 mm

Overall length L_{tot}: 80 mm

Technical description

Drilling depth for blind and through holes	2.0×D
Hole Ø d ₁	10 mm
Number of clamping slots	4
Feed f _z in steel < 750 N/mm ²	0.04 mm
Thread pitch	1.5 mm
No. of teeth Z	4
Shank Ø	10 mm

maximum insertion depth l_1	29.2 mm
Overall length L_{tot}	80 mm
Shank length L_s	40 mm
Through-coolant	yes
Hole Ø	10 mm
Full profile	yes
Thread depth	28 mm
Thread size	14×1.5
Coating	TiAlN
Thread type	MF-LH
Thread type	MF
Flank angle	60 degrees
Tool material	Solid carbide
Thread standard	DIN 13
Skaft	DIN 6535 HA with h6
Application for type of drilling	up to 2×D for blind holes and through holes
Shank tolerance	h6
Colour ring	green
Internal/external application	Internal