

Garant**Machine tap, TiN, M: M6****Order data**

Order number	135100 M6
GTIN	4045197076038
Item class	11H

Description**Version:**

Applicable with higher cutting speeds and **emulsion** (fat content minimum 8 %) due to improved wear resistance.

Technical description

Thread pitch	1 mm
Number of clamping slots	3
Thread \varnothing	6 mm
Tapping hole \varnothing	5 mm
Number of cutting edges Z	3
Standard	DIN 371
Shank $\varnothing D_s$	6 mm
Overall length L	80 mm
Shank square \square	4.9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	18 mm
Thread type	M
Thread size	M6

Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	16 m/min	N
Steel < 500 N/mm ²	suitable	20 m/min	P
Steel < 750 N/mm ²	suitable	19 m/min	P
Steel < 900 N/mm ²	suitable	19 m/min	P
GG(G)	suitable only under restricted conditions	14 m/min	K
CuZn	suitable only under restricted conditions	16 m/min	N
Oil	suitable		
wet maximum	suitable		