



## Machine taps, vaporised, M: M6



### Order data

Order number	135250 M6
GTIN	4045197076236
Item class	12H

### Description

Machine taps M6 Thread type: M  
 Tool material: HSS E  
 Standard: DIN 371  
 Tolerance class: ISO 2 6H  
 Thread pitch: 1 mm  
 Overall length L: 80 mm  
 Shank  $\varnothing D_s$ : 6 mm  
 Shank square  $\square$ : 4.9 mm  
 Tapping hole  $\varnothing$ : 5 mm

### Technical description

Thread pitch	1 mm
Tapping hole $\varnothing$	5 mm
Thread $\varnothing$	6 mm
Number of cutting edges Z	3
Number of clamping slots	3
Standard	DIN 371
Shank $\varnothing D_s$	6 mm
Overall length L	80 mm
Shank square $\square$	4.9 mm
Tolerance class	ISO 2 6H
Tool material	HSS E

Thread depth	18 mm
Thread type	M
Thread size	M6
Coating	vaporised
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	15 m/min	P
CuZn	suitable only under restricted conditions	13 m/min	N
Oil	suitable		
wet maximum	suitable only under restricted conditions		

