

Garant**Machine tap, vaporised, M: M3****Order data**

Order number	135300 M3
GTIN	4045197076342
Item class	11H

Description**Version:**

With strong right-hand chip flutes, for optimum swarf evacuation.

Recommendation:

For **TOOLOX materials** we recommend deviating from the DIN data (see table) by drilling the tapping hole \varnothing **0.05** to **0.3 mm** larger.

Technical description

Number of cutting edges Z	3
Tapping hole \varnothing	2.5 mm
Number of clamping slots	3
Thread pitch	0.5 mm
Thread \varnothing	3 mm
Standard	DIN 371
Shank \varnothing D _s	3.5 mm
Overall length L	56 mm
Shank square □	2.7 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	6 mm
Thread type	M

Data sheet

Thread size	M3
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	red
Type of product	Tap

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 750 N/mm ²	suitable only under restricted conditions	15 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P
Steel < 1100 N/mm ²	suitable	6 m/min	P
TOOLOX 33	suitable	3 m/min	H
Oil	suitable		
wet maximum	suitable only under restricted conditions		