

Garant**Machine tap, vaporised, M: M18****Order data**

Order number	134851 M18
GTIN	4045197350862
Item class	11H

Technical description

Thread Ø	18 mm
Number of cutting edges Z	4
Number of clamping slots	4
Thread pitch	2.5 mm
Tapping hole Ø	15.5 mm
Standard	DIN 376
Shank Ø D _s	14 mm
Overall length L	125 mm
Shank square □	11 mm
Tolerance class	ISO 2 6H
Tool material	HSS E
Thread depth	54 mm
Thread type	M
Thread size	M18
Coating	vaporised
Flank angle	60 degrees
Thread standard	DIN 13

Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P
CuZn	suitable only under restricted conditions	13 m/min	N
Oil	suitable		
wet maximum	suitable only under restricted conditions		