



Machine taps, vaporised, M: M16



Order data

Order number	135250 M16
GTIN	4045197076274
Item class	12H

Description

Machine taps M16 Thread type: M
 Tool material: HSS E
 Standard: DIN 376
 Tolerance class: ISO 2 6H
 Thread pitch: 2 mm
 Overall length L: 110 mm
 Shank $\varnothing D_s$: 12 mm
 Shank square \square : 9 mm
 Tapping hole \varnothing : 14 mm

Technical description

Number of clamping slots	3
Number of cutting edges Z	3
Tapping hole \varnothing	14 mm
Thread \varnothing	16 mm
Thread pitch	2 mm
Standard	DIN 376
Shank $\varnothing D_s$	12 mm
Overall length L	110 mm
Shank square \square	9 mm
Tolerance class	ISO 2 6H

Tool material	HSS E
Thread depth	48 mm
Thread type	M
Thread size	M16
Coating	vaporised
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 °
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	15 m/min	P
Steel < 750 N/mm ²	suitable	15 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P
CuZn	suitable only under restricted conditions	13 m/min	N
Oil	suitable		
wet maximum	suitable only under restricted conditions		

