

Garant**Die, M: M2,6**

Order data

Order number	140400 M2,6
GTIN	4045197083463
Item class	11K

Description

Version:

Closed, pre-slit form. \geq **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.** **Lapped and nitrided**, rake approx. 15°. with old DIN profile.

Technical description

Pitch	0.45 mm
Height	5 mm
External \varnothing	16 mm
Tolerance class	DIN 13 6g
Thread size	M2.6
Thread type	M
Flank angle	60 degrees
Tool material	HSS E

Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
Steel < 1100 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable only under restricted conditions		
INOX < 900 N/mm ²	suitable		
INOX > 900 N/mm ²	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		