

**HOLEX®**
**Die, M: M8**


## Order data

Order number	140450 M8
GTIN	4045197595201
Item class	12K

## Description

### Version:

Closed, pre-slit form.  $\geq$  **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

**Lapped and nitrided**, rake approx. 15°.

Thread type: M

Flank angle: 60 degrees

Tool material: HSS E

Norm: EN 22568

Tolerance class: DIN 13 6g

Pitch: 1.25 mm

External Ø: 25 mm

Height: 9 mm

## Technical description

Height	9 mm
Pitch	1.25 mm
External Ø	25 mm

Tolerance class	DIN 13 6g
Thread size	8
Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Norm	EN 22568
Cutting direction	right-hand