

Garant**Die Left-hand thread, M-LH: M24****Order data**

Order number	140620 M24
GTIN	4045197083746
Item class	11K

Description**Version:**

Closed, pre-slit form.

1 3/4 turns lead chamfer. with spiral point on both sides for easy start to the cutting action and clean chip evacuation in the direction of cutting.

Technical description

Height	22 mm
Pitch	3 mm
External Ø	55 mm
Tolerance class	DIN 13 6g
Thread size	M24
Thread type	M-LH
Flank angle	60 degrees
Tool material	HSS

Standard	EN 22568
Cutting direction	left-hand
Type of product	Die

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		