

Garant**Die Left-hand thread, M-LH: M4****Order data**

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|--------------|---------------|
| Order number | 140620 M4 |
| GTIN | 4045197083630 |
| Item class | 11K |

Description**Version:**

Closed, pre-slit form.

1 3/4 turns lead chamfer. with spiral point on both sides for easy start to the cutting action and clean chip evacuation in the direction of cutting.

Technical description

| | |
|-----------------|------------|
| Height | 5 mm |
| Pitch | 0.7 mm |
| External Ø | 20 mm |
| Tolerance class | DIN 13 6g |
| Thread size | M4 |
| Thread type | M-LH |
| Flank angle | 60 degrees |
| Tool material | HSS |

| | |
|-------------------|-----------|
| Standard | EN 22568 |
| Cutting direction | left-hand |
| Type of product | Die |

User data

| | Suitability | V_c | ISO code |
|-------------------------------|---|----------------------|-----------------|
| Aluminium (short chipping) | suitable only under restricted conditions | | |
| Steel < 500 N/mm ² | suitable | | |
| Steel < 750 N/mm ² | suitable | | |
| Oil | suitable | | |
| dry | suitable only under restricted conditions | | |