

**HOLEX®**
**Die 6g, M: M18**

**Order data**

Order number	140320 M18
GTIN	4045197444608
Item class	12K

**Description**
**Version:**

Closed, pre-slit form.  $\geq$  **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 3/4 turns lead chamfer.**

Thread type: M

Flank angle: 60 degrees

Tool material: HSS

Norm: EN 22568

Tolerance class: DIN 13 6g

Pitch: 2.5 mm

External  $\varnothing$ : 45 mm

Height: 18 mm

**Technical description**

Pitch	2.5 mm
Height	18 mm
External $\varnothing$	45 mm

Tolerance class	DIN 13 6g
Thread size	18
Thread type	M
Flank angle	60 degrees
Tool material	HSS
Norm	EN 22568
Cutting direction	right-hand