

Garant
Hand tap set, uncoated, M: M1

Order data

Order number	130150 M1
GTIN	4045197065216
Item class	11G

Description
Version:

Set of three, **consisting of taper, second, and plug tap.**
Size M2.3 and M2.6 to old DIN profile.

Technical description

Tapping hole \varnothing	0.75 mm
Thread pitch	0.25 mm
Thread \varnothing	1 mm
Standard	DIN 352
Shank $\varnothing D_s$	2.5 mm
Overall length L	25 mm
Shank square \square	2.1 mm
Tolerance class	ISO 1 4H
Tool material	HSS
Thread depth	2 mm
Thread type	M
Thread size	M1

Coating	uncoated
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	A
Taper lead form	D
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Steel < 900 N/mm ²	suitable		
GG(G)	suitable only under restricted conditions		
Uni	suitable only under restricted conditions		

Oil	suitable
dry	suitable only under restricted conditions