

HOLEX®
Die 6g, M: M22

Order data

Order number	140320 M22
GTIN	4045197530202
Item class	12K

Description
Version:

Closed, pre-slit form. \geq **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 3/4 turns lead chamfer.**

Thread type: M

Flank angle: 60 degrees

Tool material: HSS

Norm: EN 22568

Tolerance class: DIN 13 6g

Pitch: 2.5 mm

External \varnothing : 55 mm

Height: 22 mm

Technical description

Pitch	2.5 mm
Height	22 mm
External \varnothing	55 mm
Tolerance class	DIN 13 6g

Thread size	22
Thread type	M
Flank angle	60 degrees
Tool material	HSS
Norm	EN 22568
Cutting direction	right-hand