

Garant**Hand tap set, uncoated, M: M3,5****Order data**

Order number	130150 M3,5
GTIN	4045197065322
Item class	11G

Description**Version:**

Set of three, **consisting of taper, second, and plug tap.**

Size M2.3 and M2.6 to old DIN profile.

Thread type: M

Tool material: HSS

Standard: DIN 352

Tolerance class: ISO 2 6H

Thread pitch: 0.6 mm

Overall length L: 40 mm

Shank Ø D_s: 4 mm

Shank square □: 3 mm

Tapping hole Ø: 2.9 mm

Technical description

Tapping hole Ø	2.9 mm
Thread Ø	3.5 mm
Thread pitch	0.6 mm
Standard	DIN 352
Shank Ø D _s	4 mm
Overall length L	40 mm

Shank square <input type="checkbox"/>	3 mm
Tolerance class	ISO 2 6H
Tool material	HSS
Thread depth	7 mm
Thread type	M
Thread size	M3.5
Coating	uncoated
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	A
Taper lead form	D
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap

User data

	Suitability	V _c	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		

Steel < 750 N/mm ²	suitable
Steel < 900 N/mm ²	suitable
GG(G)	suitable only under restricted conditions
Uni	suitable only under restricted conditions
Oil	suitable
dry	suitable only under restricted conditions