

**HOLEX®**
**Die 6g, M: M27**

**Order data**

Order number	140320 M27
GTIN	4045197530226
Item class	12K

**Description**
**Version:**

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1 ¾ turns lead chamfer.**

Thread type: M

Flank angle: 60 degrees

Tool material: HSS

Norm: EN 22568

Tolerance class: DIN 13 6g

Pitch: 3 mm

External Ø: 65 mm

Height: 25 mm

**Technical description**

Height	25 mm
Pitch	3 mm
External Ø	65 mm

Tolerance class	DIN 13 6g
Thread size	27
Thread type	M
Flank angle	60 degrees
Tool material	HSS
Norm	EN 22568
Cutting direction	right-hand