

**Garant**
**Die Left-hand thread, M-LH: M12**

**Order data**

Order number	140620 M12
GTIN	4045197083685
Item class	11K

**Description**
**Version:**

Closed, pre-slit form.

**1 3/4 turns lead chamfer. with spiral point on both sides** for easy start to the cutting action and clean chip evacuation in the direction of cutting.

**Technical description**

Pitch	1.75 mm
Height	14 mm
External Ø	38 mm
Tolerance class	DIN 13 6g
Thread size	M12
Thread type	M-LH
Flank angle	60 degrees
Tool material	HSS

Standard	EN 22568
Cutting direction	left-hand
Type of product	Die

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		