

**HOLEX®**
**Die, M: M20**


## Order data

Order number	140450 M20
GTIN	4045197595256
Item class	12K

## Description

### Version:

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer. Lapped and nitrided**, rake approx. 15°.

Thread type: M

Flank angle: 60 degrees

Tool material: HSS E

Norm: EN 22568

Tolerance class: DIN 13 6g

Pitch: 2.5 mm

External Ø: 45 mm

Height: 18 mm

## Technical description

Height	18 mm
Pitch	2.5 mm
External Ø	45 mm

Tolerance class	DIN 13 6g
Thread size	20
Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Norm	EN 22568
Cutting direction	right-hand