


Die, M: M6

Order data

Order number	140450 M6
GTIN	4045197595188
Item class	12K

Description

Version:

Closed, pre-slit form. \geq **M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **2 turns lead chamfer.**

Lapped and nitrided, rake approx. 15°.

Thread type: M

Flank angle: 60 degrees

Tool material: HSS E

Norm: EN 22568

Tolerance class: DIN 13 6g

Pitch: 1 mm

External \varnothing : 20 mm

Height: 7 mm

Technical description

Height	7 mm
Pitch	1 mm
External \varnothing	20 mm

Tolerance class	DIN 13 6g
Thread size	6
Thread type	M
Flank angle	60 degrees
Tool material	HSS E
Norm	EN 22568
Cutting direction	right-hand