

Garant**Die Left-hand thread, M-LH: M18****Order data**

Order number	140620 M18
GTIN	4045197083715
Item class	11K

Description**Version:**

Closed, pre-slit form.

1 3/4 turns lead chamfer. with spiral point on both sides for easy start to the cutting action and clean chip evacuation in the direction of cutting.**Technical description**

Pitch	2.5 mm
Height	18 mm
External Ø	45 mm
Tolerance class	DIN 13 6g
Thread size	M18
Thread type	M-LH
Flank angle	60 degrees
Tool material	HSS

Standard	EN 22568
Cutting direction	left-hand
Type of product	Die

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		