

Garant**Die Left-hand thread, M-LH: M20****Order data**

Order number	140620 M20
GTIN	4045197083722
Item class	11K

Description**Version:**

Closed, pre-slit form.

1 3/4 turns lead chamfer. with spiral point on both sides for easy start to the cutting action and clean chip evacuation in the direction of cutting.

Technical description

Pitch	2.5 mm
Height	18 mm
External Ø	45 mm
Tolerance class	DIN 13 6g
Thread size	M20
Thread type	M-LH
Flank angle	60 degrees
Tool material	HSS

Standard	EN 22568
Cutting direction	left-hand
Type of product	Die

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		