



HOLEX Pro Tap machine tap HSS-E, TiN, UNF: 10-32



Order data

Order number	138050 10-32
GTIN	4062406373528
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials. **Improved HSS-E tool material with low-friction TiN coating.**

Application:

For UNF uniform fine threads ASME – B1.1.

Technical description

Thread size	10-32 UNF
Thread depth	12 mm
Thread type	UNF
Shank square \square	4.9 mm
Number of cutting edges Z	2
Thread \varnothing	4.83 mm
Overall length L	70 mm
Tapping hole \varnothing	4.1 mm
Tool material	HSS E
Shank $\varnothing D_s$	6 mm
Thread pitch	0.794 mm
Standard	DIN 371
Threads per inch	32

Number of clamping slots	2
Series	Pro Tap
Coating	TiN
Flank angle	60 °
Tolerance class	2B
Taper lead form	C
Helix angle	40 °
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm ²	suitable	24 m/min	P
Steel < 750 N/mm ²	suitable	20 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm ²	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		

Oil	suitable
wet maximum	suitable