



HOLEX Pro Tap machine tap HSS-E Form C, TiN, M: M12



Order data

Order number	135910 M12
GTIN	4062406374464
Item class	12I

Description

Version:

Form C (2–3 turns lead chamfer).

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.

Improved HSS-E tool material with **friction-reduction TiN coating**.

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 2 6H

Thread pitch: 1.75 mm

Overall length L: 110 mm

Shank $\varnothing D_s$: 9 mm

Shank square \square : 7 mm

Tapping hole \varnothing : 10.2 mm

Technical description

Thread pitch	1.75 mm
Shank square \square	7 mm
Thread type	M
Tapping hole \varnothing	10.2 mm
Standard	DIN 376
Number of cutting edges Z	3
Thread depth	36 mm
Number of clamping slots	3

Tolerance class	ISO 2 6H
Overall length L	110 mm
Thread Ø	12 mm
Thread size	M12
Shank Ø D _s	9 mm
Tool material	HSS E
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Helix angle	40°
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm ²	suitable	24 m/min	P
Steel < 750 N/mm ²	suitable	20 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P

Steel < 1100 N/mm ²	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm ²	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		