



HOLEX Pro Tap machine tap HSS-E 6H, TiN, MF: 12X1,25



Order data

Order number	137170 12X1,25
GTIN	4062406374624
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Technical description

Thread \varnothing	12 mm
Thread type	MF
Tolerance class	ISO 2 6H
Overall length L	100 mm
Shank square \square	7 mm
Thread size	M12x1.25
Standard	DIN 374
Number of cutting edges Z	3
Thread depth	30 mm
Shank $\varnothing D_s$	9 mm
Thread pitch	1.25 mm
Number of clamping slots	3
Tapping hole \varnothing	10.8 mm
Tool material	HSS E

Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	Pro Tap
Type of product	Tap

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm ²	suitable	24 m/min	P
Steel < 750 N/mm ²	suitable	20 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm ²	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		

wet maximum

suitable