



HOLEX Pro Tap machine tap HSS-E, TiN, UNC: 4-40



Order data

Order number	133375 4-40
GTIN	4062406374198
Item class	12I

Description

Version:

HOLEX Pro Tap general-purpose tap. Sturdy design suitable for a wide spectrum of materials.
Improved HSS-E tool material with low-friction TiN coating.

Application:

For UNC uniform coarse threads ASME – B1.1.

Thread type: UNC

Tool material: HSS E

Standard: DIN 371

Threads per inch: 40

Thread Ø: 2.84 mm

Overall length L: 56 mm

Shank Ø D_s: 3.5 mm

Shank square □: 2.7 mm

Tapping hole Ø: 2.35 mm

Technical description

Tool material	HSS E
Standard	DIN 371
Threads per inch	40
Overall length L	56 mm
Number of clamping slots	2
Thread type	UNC
Thread depth	8.52 mm

Thread size	4-40 UNC
Shank square □	2.7 mm
Shank Ø D _s	3.5 mm
Number of cutting edges Z	2
Thread Ø	2.84 mm
Tapping hole Ø	2.35 mm
Thread pitch	0.635 mm
Coating	TiN
Flank angle	60 °
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

User data

	Suitability	V _c	ISO code
Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm ²	suitable	24 m/min	P
Steel < 750 N/mm ²	suitable	20 m/min	P
Steel < 900 N/mm ²	suitable	15 m/min	P

Steel < 1100 N/mm ²	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm ²	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		