



## HOLEX Pro Tap machine tap HSS-E 6H, TiN, MF: 8X1



### Order data

Order number	137170 8X1
GTIN	4062406374587
Item class	12I

### Description

#### Version:

**HOLEX Pro Tap general-purpose tap.** Sturdy design suitable for a wide spectrum of materials.  
**Improved HSS-E tool material with low-friction TiN coating.**

### Technical description

Thread pitch	1 mm
Tool material	HSS E
Thread Ø	8 mm
Tolerance class	ISO 2 6H
Tapping hole Ø	7 mm
Standard	DIN 374
Number of cutting edges Z	3
Shank Ø D <sub>s</sub>	6 mm
Shank square □	4.9 mm
Number of clamping slots	3
Overall length L	90 mm
Thread depth	20 mm
Thread size	M8×1
Thread type	MF

Coating	TiN
Flank angle	60 degrees
Thread standard	DIN 13
Taper lead form	C
Helix angle	40 degrees
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2.5×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Series	Pro Tap
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	24 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	20 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	15 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		

wet maximum

suitable