

**Garant****Grooving insert neutral, HU9310, Groove width w: 8mm****Order data**

Order number	275027 8
GTIN	4062406378585
Item class	21H

**Description****Application:**

For blade carriers No. 274030 – 274090.

**Suitable for:**

Blade carrier No. 274030 – 274134.

**Technical description**

Groove width w	8 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	uncoated
Feed f in steel < 900 N/mm <sup>2</sup>	0.19 mm/rev.
Corner radius	0.8 mm
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1

Indexable insert profile	neutral
Type of product	Indexable insert for grooving

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable	380 m/min	N
Aluminium (short chipping)	suitable	360 m/min	N
Alu > 10% Si	suitable	280 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		

## Accessories

Parting-off insertneutral Groove width w 8,0 mm	273298 8,0
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