

Garant
Grooving insert neutral, HU9310, Groove width w: 6mm

Order data

| | |
|--------------|---------------|
| Order number | 275027 6 |
| GTIN | 4062406378561 |
| Item class | 21H |

Description
Application:

For blade carriers No. 274030 – 274090.

Suitable for:

Blade carrier No. 274030 – 274134.

Technical description

| | |
|---|------------------------------------|
| Coating | uncoated |
| Groove width w | 6 mm |
| Corner radius | 0.4 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Finishing/roughing assignment | Finishing |
| Feed f in steel < 900 N/mm ² | 0.17 mm/rev. |
| Tool material | Carbide |
| Cutting conditions | continuous |
| Grade | HU9310 |
| Number of changes/inserts | 1 |

| | |
|--------------------------|-------------------------------|
| Indexable insert profile | neutral |
| Type of product | Indexable insert for grooving |

User data

| | Suitability | V_c | ISO code |
|----------------------------|---|----------------------|-----------------|
| Alu plastics | suitable | 380 m/min | N |
| Aluminium (short chipping) | suitable | 360 m/min | N |
| Alu > 10% Si | suitable | 280 m/min | N |
| continuous | suitable | | |
| irregular | suitable only under restricted conditions | | |
| wet maximum | suitable | | |