

**Garant****Grooving insert neutral, HU9310, Groove width w: 3mm****Order data**

Order number	275027 3
GTIN	4062406378509
Item class	21H

**Description****Application:**

For blade carriers No. 274030 – 274090.

**Suitable for:**

Blade carrier No. 274030 – 274134.

**Technical description**

Tool material	Carbide
Coating	uncoated
Feed f in steel < 900 N/mm <sup>2</sup>	0.1 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Finishing/roughing assignment	Finishing
Groove width w	3 mm
Corner radius	0.2 mm
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1

Indexable insert profile	neutral
Type of product	Indexable insert for grooving

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Alu plastics	suitable	380 m/min	N
Aluminium (short chipping)	suitable	360 m/min	N
Alu > 10% Si	suitable	280 m/min	N
continuous	suitable		
irregular	suitable only under restricted conditions		
wet maximum	suitable		