

Garant**Grooving insert Full radius, HU9310, Groove width w: 4mm****Order data**

Order number	275048 4
GTIN	4062406378813
Item class	21H

Description**Application:**

For blade carriers No. 274030 – 274090.

Suitable for:

Blade carrier No. 274030 – 274134.

Technical description

Groove width w	4 mm
Feed f in steel < 900 N/mm ²	0.12 mm/rev.
Tool material	Carbide
Coating	uncoated
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	continuous
Grade	HU9310
Number of changes/inserts	1

Type of product

Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Alu plastics	suitable only under restricted conditions	380 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	360 m/min	N
Alu > 10% Si	suitable only under restricted conditions	280 m/min	N
continuous	suitable		
irregular	suitable		
wet maximum	suitable only under restricted conditions		