

**CCGT 030102, Grade: PR1725****Order data**

Order number	260041 PR1725
GTIN	4960664890354
Item class	25E

**Description**

CCGT 030102 PR1725 Grade: PR1725  
Chip breaker: MP-CF  
Cutting depth  $a_p$ : 0.03 - 0.2 mm  
Feed  $f$ : 0.02 - 0.1 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 180 m/min  
Cutting speed  $v_c$  secondary application: 100 - 150 m/min

**Technical description**

Main application	P
Grade	PR1725
Feed $f$	0.02 - 0.1 mm/rev.
ISO code indexable insert	CCGT 030102
Chip breaker	MP-CF
Number of changes/inserts	2
Finishing/roughing assignment	Finishing

Cutting speed $v_c$ secondary application	100 - 150 m/min
Corner radius	0.2 mm
Cutting depth $a_p$	0.03 - 0.2 mm
Cutting conditions	continuous
Cutting speed $v_c$ main application	60 - 180 m/min
Secondary application	M
Tool material	Carbide
Type of product	Indexable insert for turning