

Garant
CC.T 09T304, Grade: HU7315-1


Order data

Order number	260058 HU7315-1
GTIN	4062406380281
Item class	21G

Description

CC.T 09T304 HU7315-1 Grade: HU7315-1
 Chip breaker: AF
 Tolerance: G
 Cutting depth a_p : 0.05 - 0.5 mm
 Feed f : 0.03 - 0.1 mm/rev.
 Cutting speed v_c main application: 120 - 600 m/min

Technical description

Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting conditions	continuous
Chip breaker	AF
Coating	uncoated
Main application	N
ISO code indexable insert	CCGT 09T302

Tolerance	G
Tool material	Carbide
Feed f	0.03 - 0.1 mm/rev.
Cutting depth a_p	0.05 - 0.5 mm
Corner radius	0.2 mm
Cutting speed v_c main application	120 - 600 m/min
Grade	HU7315-1
Type of product	Indexable insert for turning